



Garlock BLUE-GARD® 3300

MATERIAL PROPERTIES*

Color:	Black
Composition:	Aramid fibers with a neoprene binder
Fluid Services¹:	Water, saturated steam ⁴ , refrigerants, oils and fuels
Temperature², °F (°C)	
Minimum:	-100 (-73)
Continuous Max:	+400 (+205)
Maximum:	+700 (+31)
Pressure², Maximum, psig (bar):	1200 (83)
P x T (max.)², psig x °F (bar x °C)	
1/32 and 1/16":	350,000 (12,000)
1/8":	250,000 (8,600)

PHYSICAL PROPERTIES*

ASTM F36	Compressibility, range, %:	7-17
ASTM F36	Recovery, %:	50
ASTM F38	Creep Relaxation, %:	18
ASTM F152	Tensile, Across Grain, psi (N/mm²):	2250 (15)
ASTM F1315	Density, lbs./ft.³ (grams/cm³):	100 (1.60)
ASTM F433	Thermal Conductivity (K), W/m²K (Btu. in./hr.-ft.².°F):	0.29-0.38 (2.00-2.65)
ASTM D149	Dielectric Properties, range, volts/mil.	
	Sample conditioning	1/16" 1/8"
	3 hours at 250°F:	392 ⁽³⁾ -517 269 ⁽³⁾
	96 hours at 100% Relative Humidity:	78 73
ASTM F586	Design Factors	1/16" & Under 1/8"
	"m" factor:	2.1 4.0
	"y" factor, psi (N/mm ²):	3050 (21.0) 3500 (24.1)
ASTM F104	Line Call Out:	F712403A9B4E34K5L103M6 ⁽⁵⁾

SEALING CHARACTERISTICS*

	ASTM F37B Fuel A	ASTM F37B Nitrogen	DIN 3535- 4 Gas Permeability
Gasket Load, psi (N/mm²):	500 (3.5)	3000 (20.7)	4640 (32)
Internal Pressure, psig (bar):	9.8 (0.7)	30 (2)	580 (40)
Leakage	0.2 ml/hr.	1.0 ml/hr.	0.08 cc/min

IMMERSION PROPERTIES* - ASTM F146 Fluid Resistance after Five Hours

	ASTM #1 Oil 300°F (150°C)	ASTM IRM #903 300°F (150°C)	ASTM Fuel A 70-85°F (20-30°C)	ASTM Fuel B 70-85°F (20-30°C)
Thickness Increase, (%)	0-15	15-30	0-10	5-20
Weight Increase, (%)	<15	-	<20	<20
Tensile Loss, (%)	-	<50	-	-

Notes:

This is a general guide and should not be the sole means of selecting or rejecting this material. ASTM test results in accordance with ASTM F-104; properties based on 1/32" (0.8mm) sheet thickness unless otherwise mentioned.

* Values do not constitute specification Limits

¹ See Garlock chemical resistance guide.

² Based on ANSI RF flanges at our preferred torque. When approaching maximum pressure, continuous operating temperature, minimum temperature or 50% of maximum P x T, consult Garlock Applications Engineering. Minimum temperature rating is conservative.

³ Indicates current arced around and not through gasket. Dielectric higher than indicated.

⁴ These styles are not preferred choices for steam service, but are successful when adequately compressed. Minimum recommended assembly stress = 4,800psi. Preferred assembly stress = 6,000-10,000psi. Gasket thickness of 1/16" strongly preferred. Retorque the bolts/studs prior to pressurizing the assembly. For saturated steam above 150psig or superheated steam, consult Garlock Engineering.

⁵ A9: Leakage in Fuel A (Isooctane), Gasket Load = 500psi (3.5N/mm²), Pressure = 9.8psig (0.7bar): Typical = 0.2ml/hr, Max = 1.5ml/hr. A9: Leakage in Nitrogen, Gasket Load = 3,000psi (20.7N/mm²), Pressure = 30psig (2bar): Typical = 1.0ml/hr, Max = 2.0ml/hr.