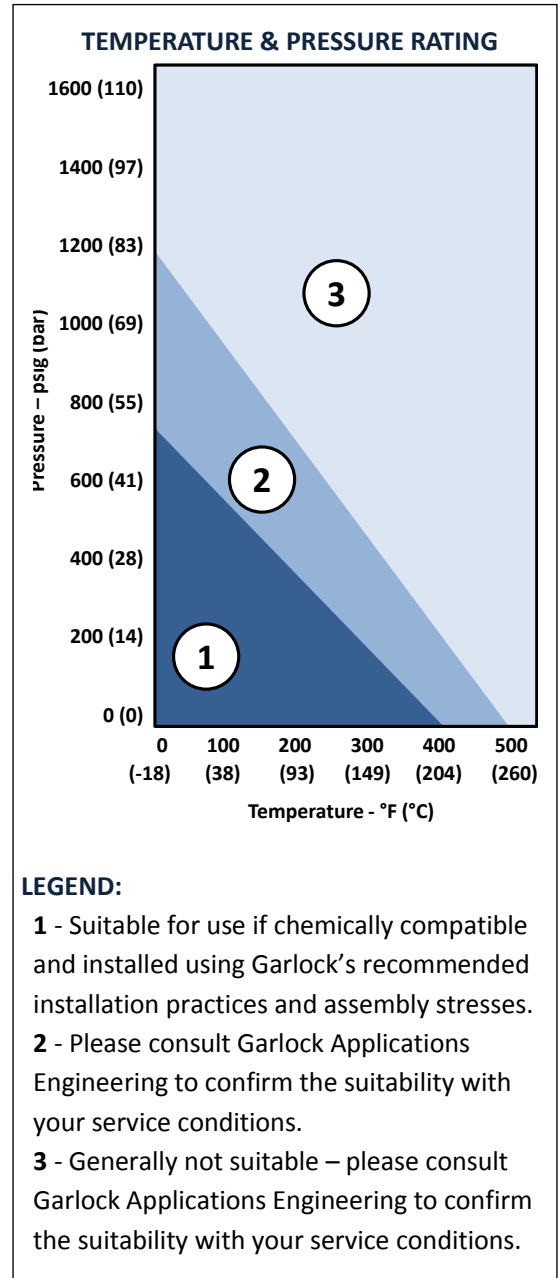


## GYLON EPIX™ Style 3510 EPX

### MATERIAL PROPERTIES

Color:	Off-white
Composition:	PTFE with barium sulfate
Fluid Service (see chemical resistance guide):	Strong caustics, moderate acids, chlorine, gases, water, steam, cryogenics, hydrocarbons and aluminum fluoride
Temperature	
Minimum:	-450°F (-268°C)
Ideal Operating Limit:	400°F (204°C)
Maximum:	500°F (260°C) see chart→
Pressure	
Ideal Operating Limit:	750 psig (52 bar)
Maximum:	1200 psig (83 bar) see chart→
Bacterial Growth:	Will Not Support
Specifications:	FDA, USP <87> <88> <661>, TA Luft Approved, REACH / RoHS Compliant



### TYPICAL PHYSICAL PROPERTIES

ASTM F36L	Compressibility (average):	43%
ASTM F36L	Recovery:	18%
ASTM D1708	Tensile (across grain):	2,000 psi (13.8 MPa)
DIN 52913	Load Retention	
	16 hrs @ 500°F (260°) 7,250 psi (50MPa) gasket stress	50%

### DESIGN & PERFORMANCE VALUES

ASTM F3149	Design Factors	
	“m” factor:	2.5
	“y” factor:	2,000 psi (13.8 MPa)
ASTM ROTT	Gasket Constants	
	Gb:	248 psi
	a:	0.368
	Gs:	0.939 psi
ASTM HOBT2	Hot Blowout with thermal cycles	
	Rating at 435 psig:	475°F (246°C)

### SEALING CHARACTERISTICS

ASTM F37B	Sealability (0.2" ID x 1.20" OD test gasket size)	
	Fuel A – 9.8 psig, 1,000 psi gasket stress:	0.2 ml/hr
	Nitrogen – 30 psig, 3,000 psi gasket stress:	0.2 ml/hr
DIN 3535	Gas Permeability	
	Part 6 – 580 psig (40 bar), 4,640 psi (32 MPa) gasket stress:	0.0005 mg/m*s
	Part 4 – 580 psig (40 bar), 4,640 psi (32 MPa) gasket stress:	<0.006 cc/min

## EN 13555 CHARACTERISTICS

		Test Method	units	GYLON® EPIX Style 3510 EPX
<b>Maximum Tolerated Assembly Stress (Q<sub>smax</sub>)</b> In accordance to DIN EN 13555	68°F (20°C)	EN 13555	psi (MPa)	33,350 (230)
	212°F (100°C)	EN 13555	psi (MPa)	23,200 (160)
	302°F (150°C)	EN 13555	psi (MPa)	20,300 (140)
	392°F (200°C)	EN 13555	psi (MPa)	17,400 (120)
	482°F (250°C)	EN 13555	psi (MPa)	14,500 (100)
<b>Minimum Stress (Q<sub>min</sub>)</b> needed to reach 0.01 [mg/(s*m)]	150-600 psig (10-40 bar)	EN 13555	psi (MPa)	725 (5)
	1,160 psig (80 bar)	EN 13555	psi (MPa)	1,450 (10)
<b>Maximum Sealability Class at 68°F (20°C) at 2,900 psi (20 MPa) Assembly stress</b>	145-290 psig (10-20 bar)	EN 13555	L[mg/(s*m)]	1.0x10 <sup>-4</sup>
	580-1,160 psig (40-80 bar)	EN 13555	L[mg/(s*m)]	1.0x10 <sup>-3</sup>
<b>Maximum Sealability Class at 68°F (20°C) at 23,200 psi (160 Mpa) assembly stress</b>	580 psig (40 bar)	EN 13555	L[mg/(s*m)]	1.0x10 <sup>-5</sup>

<b>Initial &amp; Residual Assembly Stress required to achieve sealability of 0.01 [mg/(s*m)]</b> (In accordance with DIN EN 13555 test method)		
Corresponding Pressure	Initial Assembly Stress (QA)	Residual Assembly Stress
150 psig (10 bar)	1,450 psi (10 Mpa)	435 psi (3 MPa)
300 psig (20 bar)	1,450 psi (10 Mpa)	725 psi (5 MPa)
600 psig (40 bar)	1,450 psi (10 Mpa)	725 psi (5 MPa)
1,160 psig (80 bar)	2,900 psi (20 Mpa)	1,450 psi (10 MPa)

Data in accordance to DIN EN 13555 for calculations to be done in accordance to DIN EN 1591-1

Data can be used for ASME PCC-1:2013 including Appendix "I" or Appendix "O".

Please contact Garlock Engineering if gasket cross-section (width) is less than 0.5" (12.7mm).